

SC-OPE II

Parameter Mapping for Modbus RTU

The SC-OPE II can be configured to respond to Modbus RTU read and write requests through its Expansion Port.

Configuring the SC-OPE II for Modbus RTU

To set up the Expansion Port of the SC-OPE II for Modbus RTU, you can use either the SC-OPE II Configuration software or the Edit Menu on the SC-OPE II.

Expansion Port setup using the SC-OPE II Configuration Editor

1. Run the SC-OPE II Configuration Editor.
2. Connect the Expansion port on the SC-OPE II to the COM port on your PC.
3. Power the SC-OPE II (using either an external +5VDC supply, or by connecting it to the Inverter), and hold down the *MODE* key for 2-3 seconds until the message “Waiting for PC” appears on the top line of the SC-OPE II display.
4. Start a new project, open an existing project, or upload a project.
5. Select “Edit | Inverter Port Configuration” and select an Inverter type (CR100 or HS300 Series Inverter).
6. Select “Edit | Expansion Port Configuration” and select “Modbus RTU”.
7. Set the Modbus address for the SC-OPE II, select RS232 or RS485, and set the other communications parameters to match your Modbus RTU host.
8. Save the project and download it (“Transfer | Download project”) to the SC-OPE.

Expansion Port setup using the SC-OPE II Edit Menu

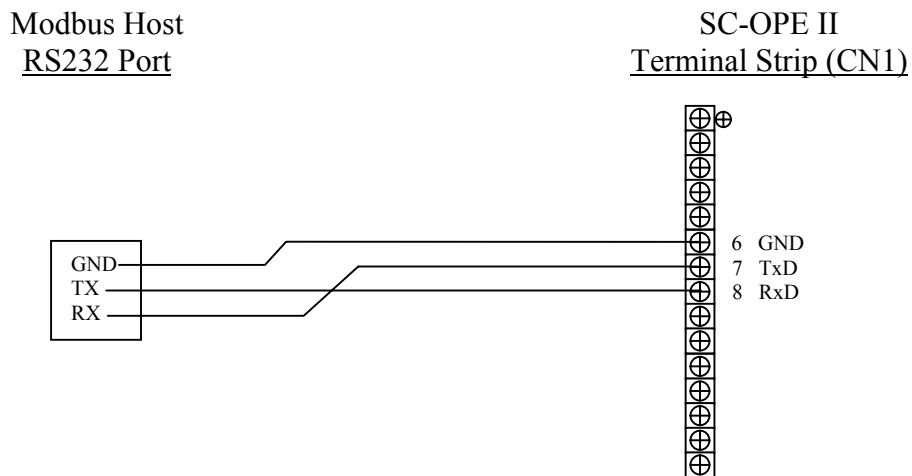
1. Power the SC-OPE II (using either an external +5VDC supply, or by connecting it to the Inverter), and hold down the *MODE* key for 2-3 seconds until the message “Waiting for PC” appears on the top line of the SC-OPE II display.
2. Press the *MODE* key again to select the EDIT MENU.
3. Press the down arrow until the 3rd line reads “Expansion Port Cfg”, and press *STORE|ENTER*.
4. The 3rd line should now read “Expansion Protocol”. Press *CHANGE DATA*, use the up and down arrows to select “Modbus RTU”, and press *STORE|ENTER*.
5. Press the down arrow key again to select “Expansion Address”. Use the procedure from step 4 to select a Modbus address.
6. Press the down arrow key again to select “Expansion Port Type”. Use the procedure from step 4 to select either RS232 or RS485.
7. Continue this procedure for each communications parameter.
8. Press the *CANCEL* key to return to the EDIT MENU, and press the down arrow until the 3rd line reads “Store Configuration “. Press *STORE|ENTER* to store your new configuration.
9. Press the down arrow again until the 3rd line reads “Run Mode”. Press *STORE|ENTER* to return to RUN mode.

Connecting the SC-OPE II to the Modbus RTU Host

Before you can establish communications between the SC-OPE II and a Modbus RTU Host, you must select either RS232 or RS485 communications, and install a communications cable.

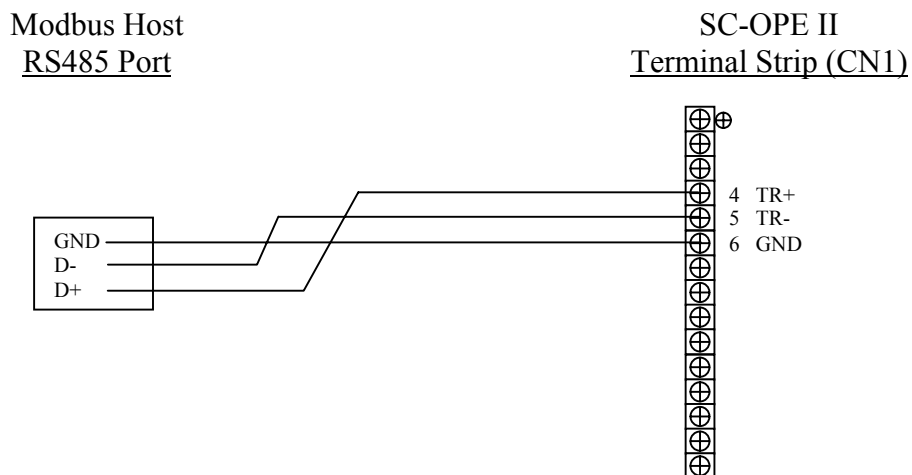
RS232 Communications

RS232 is used strictly for Point-to-Point communications, or to connect to an RS485 network through an RS232/RS485 Converter. The RS232 port on the SC-OPE II uses pins 6, 7 and 8 on the Terminal Strip (CN1) on the back of the unit. You will need to locate the Modbus RS232 port on your host unit. Your cable should make the following connections:



RS485 Communications

RS485 is used for multidrop communications. The RS485 port on the SC-OPE II uses pins 4, 5 and 6 on the Terminal Strip (CN1) on the back of the unit. You will need to locate the Modbus RS485 port on your host unit. Your cable should make the following connections:



Modbus RTU Register Mapping

Inverter parameters are mapped to 4xxxx registers in Modbus RTU. To read or write parameters, simply read or write the corresponding registers.

HS300 Series Inverter

| Register | Description |
|----------|---|
| 40001 | Run Command (code) (0:stop, 1:fwd, 2:rev) – <i>Write Only</i> |
| 40002 | [f02] Setting Frequency, 1 st function (*100) (0.00-400.00 Hz) |
| 40003 | [f06] Acceleration Time 1, 1 st function (*10) (0.0-3000.0 s) |
| 40004 | [f07] Deceleration Time 1, 1 st function (*10) (0.0-3000.0 s) |
| 40005 | [a06] Frequency Low Limiter (*10) (0.0-400.0 Hz) |
| 40006 | [a05] Frequency High Limiter (*10) (0.0-400.0 Hz) |
| 40007 | [a07] Jump Frequency 1 (*10) (0.0-400.0 Hz) |
| 40008 | [a08] Jump Frequency 2 (*10) (0.0-400.0 Hz) |
| 40009 | [a09] Jump Frequency 3 (*10) (0.0-400.0 Hz) |
| 40010 | [a62] Base Frequency, 1 st function (30-400 Hz) |
| 40011 | [a63] Maximum Frequency, 1 st function (30-400 Hz) |
| 40012 | DC Braking Frequency (*10) (0.0-400.0 Hz) |
| 40013 | Stop Frequency (*10) (0.0-400.0 Hz) |
| 40014 | [a61] Jogging Frequency (*100) (0.10-9.99 Hz) |
| 40015 | [a04] Start Frequency (*100) (0.10-9.99 Hz) |
| 40016 | [a01] Motor Capacity, 1 st function (code) (5:3.7 kW, 6:5.5 kW, 7:7.5 kW, 8:11 kW, 9:15 kW, 10:18.5 kW, 11:22 kW, 12:30 kW, 13:37 kW, 14:45 kW, 15:55 kW, 16:75 kW, 17:90 kW, 18:110 kW, 19:132 kW, 20:160 kW, 21:220 kW, 22:260 kW) |
| 40017 | IPS Wait time (*10) (0.3-100.0 s) |
| 40018 | Frequency Multiplier (scaling) (*10) (0.0-99.9) |
| 40019 | [a39] Target Acceleration Frequency (*10) (0.0-400.0 Hz) |
| 40020 | [a40] Target Deceleration Frequency (*10) (0.0-400.0 Hz) |
| 40021 | DC Braking Time at Start (*10) (0.0-600.0 s) |
| 40022 | DC Braking Time at Stop (*10) (0.0-600.0 s) |
| 40023 | DC Braking Output Shutoff Time (*100) (0.00-5.00 s) |
| 40024 | Frequency Stop Time (*10) (0.0-60.0 s) |
| 40025 | [a38] Regenerative Braking Ratio (*10) (0.0-100.0 %) |
| 40026 | Overload Limitation Constant (*10) (0.3-30.0) |
| 40027 | Primary Resistance R1, 1 st function (*1000) (0.000-65.535 Ohm) |
| 40028 | Secondary Resistance R2, 1 st function (*1000) (0.000-65.535 Ohm) |
| 40029 | Combined Inductance L1+L2, 1 st function (*100) (0.00-655.35 mH) |
| 40030 | Mutual Inductance M, 1 st function (*100) (0.00-655.35 mH) |
| 40031 | Inertia J, 1 st function (*100) (0.00-655.35 kgm ²) |
| 40032 | [a03] ASR Kp, 1 st function (*100) (0.00-100.00) |
| 40033 | ASR Ti, 1 st function (0-10000 ms) |

| Register | Description |
|----------|--|
| 40034 | ASR Kpp, 1 st function (*100) (0.00-100.00) |
| 40035 | Number of Motor Poles for display (code) (0:2P, 1:4P, 2:6P, 3:8P, 4:10P, 5:12P, 6:14P, 7:16P, 8:18P, 9:20P, 10:24P, 11:32P, 12:36P, 13:48P) |
| 40036 | Width of Jump Frequency (*10) (0.0-9.9 Hz) |
| 40037 | [a01] Motor Capacity, Europe, 1 st function (code) (8:4 kW, 9:5.5 kW, 10:7.5 kW, 11:11 kW, 12:15 kW, 13:18.5 kW, 14:22 kW, 15:30 kW, 16:37 kW, 17:45 kW, 18:55 kW, 19:75 kW, 20:90 kW, 21:110 kW, 22:132 kW, 23:160 kW, 24:220 kW, 25:260 kW) |
| 40038 | [f08] Manual Torque Boost (0-99) |
| 40039 | V-gain Set value (20-100 %) |
| 40040 | [a24] Selection of Electronic Thermal Characteristics, 1 st function (code) (0:Constant Torque, 1:Reduced Torque, 2:Any Torque) |
| 40041 | [a23] Electronic Thermal Level, 1 st function (20-120 %) |
| 40042 | Overload Limitation Level (50-150 %) |
| 40043 | Permissible Momentary Power Failure Time (*10) (0.3-25.0 s) |
| 40044 | Acceleration Curve Pattern (code) (0:Linear, 1:S-shaped, 2:U-shaped, 3:Reverse U-shaped) |
| 40045 | Deceleration Curve Pattern (code) (0:Linear, 1:S-shaped, 2:U-shaped, 3:Reverse U-shaped) |
| 40046 | Curve Constant (01-10) |
| 40047 | DC Braking Force at Start (00-20) |
| 40048 | DC Braking Force at Stop (00-20) |
| 40049 | Parameter Setting Method (code) (0:Operator, 1:Option 1, 2:Option 2) |
| 40050 | [f09] Operation Commanding Method (code) (0:Terminal, 1:Operator, 2:Option 1, 3:Option 2) |
| 40051 | [f09] Frequency Commanding Method (code) (0:Terminal, 1:Operator, 2:Option 1, 3:Option 2) |
| 40052 | [c00] Intelligent Pin Input 1 (code) (0:REV, 1:CF1, 2:CF2, 3:CF3, 5:JG, 6:DB, 7:STN, 8:SET, 9:CH1, 11:FRS, 12:EXT, 13:USP, 14:CS, 15:SFT, 16:AT, 18:RS, 19:PR1, 20:PR2, 21:PR3, 22:PR4, 23:PR5, 24:PR6, 25:PR7, 26:PR8, 27:UP, 28:DOWN) |
| 40053 | [c01] Intelligent Pin Input 2 (“) |
| 40054 | [c02] Intelligent Pin Input 3 (“) |
| 40055 | [c03] Intelligent Pin Input 4 (“) |
| 40056 | [c04] Intelligent Pin Input 5 (“) |
| 40057 | [c05] Intelligent Pin Input 6 (“) |
| 40058 | [c06] Intelligent Pin Input 7 (“) |
| 40059 | [c07] Intelligent Pin Input 8 (“) |
| 40060 | [c10] Intelligent Pin Output 11 (code) (0:FA, 1:RUN, 2:OTQ) |
| 40061 | [c11] Intelligent Pin Output 12 (“) |
| 40062 | [c20] Intelligent Pin Input NO/NC (bit 0-3: NO/NC for Inputs 1-4) (0:NO, 1:NC) |
| 40063 | [c21] Intelligent Pin Output NO/NC (bits 0-1: NO/NC for Outputs 11-12, bit 2:NO/NC for Alarm Output) (0:NO, 1:NC) |

| Register | Description |
|----------|--|
| 40064 | Analog Input Ratio – Start (0-100 %) |
| 40065 | Analog Input Ratio – End (0-100 %) |
| 40066 | Reverse Torque Limit (0-150 %) |
| 40067 | Forward Torque Limit (0-150 %) |
| 40068 | Software Switch 1 - bit 0:DCB Enable (1:enabled) bit 2:[f04] Direction Setting (0:fwd, 1:rev) bit 3:Overload Limiting during Acceleration (1:on) bit 6:IPS Tripping (1:disabled) bit 7:STOP Key Enable (1:enabled) |
| 40069 | Software Switch 2 - bit 0:DCB Type (0:edge, 1:level) bit 1:Speed Select (0:Multistage speed, 1:Process Advance) bit 4:Option R0-T0 (1:on) bit 6:[a48] Analog Input Voltage (0:5V, 1:10V) |
| 40070 | Software Switch 3 - bit 0:[a54] Auto Tune, 1 st Function (0:Normal, 1:Auto) bit 1:[a54] Motor Constant Data, 1 st Function (0:Normal, 1:Auto) bit 2:[a54] Operation after FRS (0:FST, 1:ZST) bit 3:Gear Setting Position (0:FB, 1:RET) bit 5:Orienting Stop Position Change (0:IN, 1:OUT) bit 6:Orienting Direction (0:FWD, 1:REV) |
| 40071 | Software Switch 4 - bit 0:Trip History Mode (0:CNT, 1:CLR) bit 1:Debug Mode (1:ON) bit 3:PID Switching (0:IN, 1:OUT) bit 4:Feedback (0:AC, 1:DC) bit 5:OP1 Error Operation (0:RUN, 1:STP) bit 6:OP2 Error Operation (0:RUN, 1:STP) |
| 40072 | Software Switch 5 - bit 1:Reverse Run Prevention (1:ON) bit 2:AVR during Decel (1:ON) bit 3:[a24] E-Thermal Characteristics, 2 nd function (0:CRT, 1:SUB) bit 5: [a54] Auto Tune, 2 nd Function (0:Normal, 1:Auto) bit 6: [a54] Motor Constant Data, 2 nd Function (0:Normal, 1:Auto) |
| 40073 | Software Switch 6 - bit 0:COMM Data Bits (0:7, 1:8) bit 1:COMM Parity (1:Enabled) bit 2:COMM Parity (0:Even, 1:Odd) bit 3:COMM Stop Bits (0:1, 1:2) bit 4:COMM Test Mode (1:ON) |
| 40074 | Software Lock (code) (0:MD0, 1:MD1, 2:MD2, 3:MD3) |
| 40075 | [a10] Carrier Frequency (*10) (2.0-16.0 kHz) |
| 40076 | [f11] Input Voltage Setting (code) (0:200 V, 1:215 V, 2:220 V, 3:230 V, 4:380 V, 5:400 V, 6:415 V, 7:440 V, 8:460 V) |
| 40077 | [a00] Control Method, 1 st function (code) (0:VC, 1:VP1, 2:VP2, 3:VP3, 4:SLV, 5:V2) |
| 40078 | Maximum Frequency Change-over (code) (0:120 Hz, 1:400 Hz) |
| 40079 | [a44] Monitor (code) (0:A-F, 1:A, 2:T, 3:D-F) |

| Register | Description |
|----------|--|
| 40080 | [a49] Frequency Arrival Signal Output Pattern (code) (0:CST, 1:PAT, 2:ANY) |
| 40081 | Selection of Rotational Direction (code) (0:forward only, 1:reverse only, 2:both) |
| 40082 | [a34] Restart Operation after Momentary Power Failure (code) (0:ALM, 1:FTP, 2:RST, 3:ZST) |
| 40083 | [a02] Number of Motor Poles, 1 st function (code) (0:2P, 1:4P, 2:6P, 3:8P) |
| 40084 | [f02] Operator Set Frequency, 2 nd function (*100) (0.00-400.00 Hz) |
| 40085 | Process Advance Setting 1 (*100) (0.00-400.00 Hz) |
| 40086 | Process Advance Setting 2 (*100) (0.00-400.00 Hz) |
| 40087 | Process Advance Setting 3 (*100) (0.00-400.00 Hz) |
| 40088 | Process Advance Setting 4 (*100) (0.00-400.00 Hz) |
| 40089 | Process Advance Setting 5 (*100) (0.00-400.00 Hz) |
| 40090 | Process Advance Setting 6 (*100) (0.00-400.00 Hz) |
| 40091 | Process Advance Setting 7 (*100) (0.00-400.00 Hz) |
| 40092 | Process Advance Setting 8 (*100) (0.00-400.00 Hz) |
| 40093 | [a12,f02] Multistage Speed Setting 1 (*100) (0.00-400.00 Hz) |
| 40094 | [a13,f02] Multistage Speed Setting 2 (*100) (0.00-400.00 Hz) |
| 40095 | [a14,f02] Multistage Speed Setting 3 (*100) (0.00-400.00 Hz) |
| 40096 | [f02] Multistage Speed Setting 4 (*100) (0.00-400.00 Hz) |
| 40097 | [f02] Multistage Speed Setting 5 (*100) (0.00-400.00 Hz) |
| 40098 | [f02] Multistage Speed Setting 6 (*100) (0.00-400.00 Hz) |
| 40099 | [f02] Multistage Speed Setting 7 (*100) (0.00-400.00 Hz) |
| 40100 | [f06] Acceleration Time 1, 2 nd function (*10) (0.0-3000.0 s) |
| 40101 | [f07] Deceleration Time 1, 2 nd function (*10) (0.0-3000.0 s) |
| 40102 | [f06] Acceleration Time 2 (*10) (0.0-3000.0 s) |
| 40103 | [f07] Deceleration Time 2 (*10) (0.0-3000.0 s) |
| 40104 | [f05] Digital Operator V/F Pattern, 1 st function (code) (0:VC/50/50, 1:VC/50/100, 2:VC/60/60, 3:VC/60/120, 4:VP1/50/50, 5:VP1/60/60) |
| 40105 | [f05] Digital Operator V/F Pattern, 2 nd function (code) (0:VC/50/50, 1:VC/50/100, 2:VC/60/60, 3:VC/60/120, 4:VP1/50/50, 5:VP1/60/60) |
| 40106 | [a54] Digital Operation Software Switch, 1 st function |
| 40107 | [a54] Digital Operation Software Switch, 2 nd function |
| 40108 | [a26] Externally Set Start Frequency (*10) (0.0-400.0 Hz) |
| 40109 | [a27] Externally Set End Frequency (*10) (0.0-400.0 Hz) |
| 40110 | Process Advance Time 1 (*10) (0.0-6000.0 s) |
| 40111 | Process Advance Time 2 (*10) (0.0-6000.0 s) |
| 40112 | Process Advance Time 3 (*10) (0.0-6000.0 s) |
| 40113 | Process Advance Time 4 (*10) (0.0-6000.0 s) |
| 40114 | Process Advance Time 5 (*10) (0.0-6000.0 s) |
| 40115 | Process Advance Time 6 (*10) (0.0-6000.0 s) |
| 40116 | Process Advance Time 7 (*10) (0.0-6000.0 s) |
| 40117 | Process Advance Time 8 (*10) (0.0-6000.0 s) |
| 40118 | Number of Encoder Pulses (255-65535 pulses) |

| Register | Description |
|----------|--|
| 40119 | Orientation End Delay Time (*100) (0.00-9.99 s) |
| 40120 | Orientation End Range (0-10000 pulses) |
| 40121 | Orientation Speed (*10) (0.0-400.0 Hz) |
| 40122 | Orientation Stop Position (0-4095 pulses) |
| 40123 | Feed Forward Gain (*100) (0.00-655.35) |
| 40124 | Electronic Gear Ration – Numerator (1-9999) |
| 40125 | Electronic Gear Ration – Denominator (1-9999) |
| 40126 | Positional Loop Gain (*100) (0.00-100.00 rad/s) |
| 40127 | Target PID Value (*100) (0.00-200.00 %) |
| 40128 | PID D Gain (*10) (0.0-100.0) |
| 40129 | COMM Baud Rate (code) (0:300 bps, 1:600 bps, 2:1200 bps, 3:2400 bps, 4:4800 bps, 5:9600 bps, 6:19200 bps) |
| 40130 | Electronic Thermal Frequency 1 (0-400 Hz) |
| 40131 | Electronic Thermal Frequency 2 (0-400 Hz) |
| 40132 | Electronic Thermal Frequency 3 (0-400 Hz) |
| 40133 | [a62] Base Frequency, 2 nd function (30-400 Hz) |
| 40134 | [a63] Maximum Frequency, 2 nd function (30-400 Hz) |
| 40135 | [a01] Motor Capacity, 2 nd function (code) (5:3.7 kW, 6:5.5 kW, 7:7.5 kW, 8:11 kW, 9:15 kW, 10:18.5 kW, 11:22 kW, 12:30 kW, 13:37 kW, 14:45 kW, 15:55 kW, 16:75 kW, 17:90 kW, 18:110 kW, 19:132 kW, 20:160 kW, 21:220 kW, 22:260 kW) |
| 40136 | [a01] Motor Capacity, Europe, 2 nd function (code) (8:4 kW, 9:5.5 kW, 10:7.5 kW, 11:11 kW, 12:15 kW, 13:18.5 kW, 14:22 kW, 15:30 kW, 16:37 kW, 17:45 kW, 18:55 kW, 19:75 kW, 20:90 kW, 21:110 kW, 22:132 kW, 23:160 kW, 24:220 kW, 25:260 kW) |
| 40137 | Primary Resistance R1, 2 nd function (*1000) (0.000-65.535 Ohm) |
| 40138 | Secondary Resistance R2, 2 nd function (*1000) (0.000-65.535 Ohm) |
| 40139 | Combined Inductance L1+L2, 2 nd function (*100) (0.00-655.35 mH) |
| 40140 | Mutual Inductance M, 2 nd function (*100) (0.00-655.35 mH) |
| 40141 | Inertia J, 2 nd function (*100) (0.00-655.35 kgm ²) |
| 40142 | [a03] ASR Kp, 2 nd function (*100) (0.00-100.00) |
| 40143 | ASR Ti, 2 nd function (0-10000 ms) |
| 40144 | ASR Kpp, 2 nd function (*100) (0.00-100.00) |
| 40145 | Electronic Thermal Current 1 (*10) (0.0-600.0 A) |
| 40146 | Electronic Thermal Current 2 (*10) (0.0-600.0 A) |
| 40147 | Electronic Thermal Current 3 (*10) (0.0-600.0 A) |
| 40148 | [f09] DOP Operation/Frequency Commanding (code) (0:OPE/OPE, 1:OPE/TRM, 2:TRM/OPE, 3:TRM/TRM, 4:OPE/OP1, 5:OP1/OPE, 6:OP1/OP1, 7:OPE/OP2, 8:OP2/OPE, 9:OP2/OP2, 10:TRM/OP1, 11:OP1/TRM, 12:TRM/OP2, 13:OP2/TRM, 14:OP1/OP2, 15:OP2/OP1) |
| 40149 | Over-torque Signal Regeneration Preset Torque (0-250 %) |
| 40150 | Over-torque Signal Power Setting Torque (0-250 %) |

| Register | Description |
|----------|---|
| 40151 | Process Advance Terminal Frequency Enable – bit 0:PRC 1 Terminal Freq (1:enabled) ... bit 7: PRC 8 Terminal Freq (1:enabled) |
| 40152 | Process Advance 1 Changeover (0-8) |
| 40153 | Process Advance 2 Changeover (0-8) |
| 40154 | Process Advance 3 Changeover (0-8) |
| 40155 | Process Advance 4 Changeover (0-8) |
| 40156 | Process Advance 5 Changeover (0-8) |
| 40157 | Process Advance 6 Changeover (0-8) |
| 40158 | Process Advance 7 Changeover (0-8) |
| 40159 | Process Advance 8 Changeover (0-8) |
| 40160 | Process Advance 1 Sequence (0-8) |
| 40161 | Process Advance 2 Sequence (0-8) |
| 40162 | Process Advance 3 Sequence (0-8) |
| 40163 | Process Advance 4 Sequence (0-8) |
| 40164 | Process Advance 5 Sequence (0-8) |
| 40165 | Process Advance 6 Sequence (0-8) |
| 40166 | Process Advance 7 Sequence (0-8) |
| 40167 | Process Advance 8 Sequence (0-8) |
| 40168 | Process Advance 1 Run Mode (code) (0:Acc1/Dec1/Fwd, 1:Acc1/Dec1/Rev, 2:Acc2/Dec2/Fwd, 3:Acc2/Dec2/Rev, 4:Free Run Stop) |
| 40169 | Process Advance 2 Run Mode (code) (0:Acc1/Dec1/Fwd, 1:Acc1/Dec1/Rev, 2:Acc2/Dec2/Fwd, 3:Acc2/Dec2/Rev, 4:Free Run Stop) |
| 40170 | Process Advance 3 Run Mode (code) (0:Acc1/Dec1/Fwd, 1:Acc1/Dec1/Rev, 2:Acc2/Dec2/Fwd, 3:Acc2/Dec2/Rev, 4:Free Run Stop) |
| 40171 | Process Advance 4 Run Mode (code) (0:Acc1/Dec1/Fwd, 1:Acc1/Dec1/Rev, 2:Acc2/Dec2/Fwd, 3:Acc2/Dec2/Rev, 4:Free Run Stop) |
| 40172 | Process Advance 5 Run Mode (code) (0:Acc1/Dec1/Fwd, 1:Acc1/Dec1/Rev, 2:Acc2/Dec2/Fwd, 3:Acc2/Dec2/Rev, 4:Free Run Stop) |
| 40173 | Process Advance 6 Run Mode (code) (0:Acc1/Dec1/Fwd, 1:Acc1/Dec1/Rev, 2:Acc2/Dec2/Fwd, 3:Acc2/Dec2/Rev, 4:Free Run Stop) |
| 40174 | Process Advance 7 Run Mode (code) (0:Acc1/Dec1/Fwd, 1:Acc1/Dec1/Rev, 2:Acc2/Dec2/Fwd, 3:Acc2/Dec2/Rev, 4:Free Run Stop) |
| 40175 | Process Advance 8 Run Mode (code) (0:Acc1/Dec1/Fwd, 1:Acc1/Dec1/Rev, 2:Acc2/Dec2/Fwd, 3:Acc2/Dec2/Rev, 4:Free Run Stop) |
| 40176 | [a59] Operation Mode (code) (0:Normal, 1:Energy-save, 2:GOD) |
| 40177 | [f08] Manual Torque Boost, 2 nd function (00-99) |
| 40178 | Torque Limiter (code) (0:OPE, 1:OP1, 2:OP2) |
| 40179 | [a23] Electronic Thermal Level, 2 nd function (0-120 %) |
| 40180 | [a02] Number of Motor Poles, 2 nd function (code) (0:2P, 1:4P, 2:6P, 3:8P) |
| 40181 | [a00] Control Method, 2 nd function (code) (0:VC, 1:VP1, 2:VP2, 3:VP3, 4:SLV, 5:V2) |
| 40182 | Option Control Mode (code) (0:ASR, 1:APR, 2:ATR) |
| 40183 | PID P Gain (*10) (0.0-5.0) |

| Register | Description |
|-----------------|--|
| 40184 | PID I Gain (*10) (0.0-15.0) |
| 40185 | COMM Station Number (01-32) |
| 40186 | Option Thermal Notice Signal Level (0-100 %) |
| 40187 | Digital Input Terminal Mode (0-9:MD0-MD9) |
| 40188 | Digital Output Terminal Mode (0-9:MD0-MD9) |
| 40189 | Analog Input Terminal Mode (0-9:MD0-MD9) |
| 40190 | Analog Output Terminal Mode (0-9:MD0-MD9) |
| 40191 | [f10] Analog Meter Correction Coefficient (0-100) |
| 40192 | Status 1 – <i>Read Only</i> bit 0:Stopped bit 1:Running bit 2:Tripping |
| 40193 | Status 2 – <i>Read Only</i> bit 0:Free Running bit 1:Normal Stop bit 2:Accelerating bit 3:Decelerating bit 4:Constant Speed bit 5:Retry bit 6:Restart bit 7:DC Braking |
| 40194 | Status 3 – <i>Read Only</i> bit 0:BRD Running bit 1:Servo Locking bit 2:Process Inching bit 3:Jogging bit 4:Reversing bit 5:Orienting |
| 40195 | Selection of 1 st /2 nd function (0:1 st , 1:2 nd) – <i>Read Only</i> |
| 40196 | Operator Set Frequency, 1 st function (*100) (0.00-400.00 Hz) – <i>Read Only</i> |
| 40197 | Operator Set Frequency, 2 nd function (*100) (0.00-400.00 Hz) – <i>Read Only</i> |
| 40198 | Terminal Set Frequency (*1000) (0.000-400.000 Hz) – <i>Read Only</i> |
| 40199 | Option 1 Set Frequency (*1000) (0.000-400.000 Hz) – <i>Read Only</i> |
| 40200 | Option 2 Set Frequency (*1000) (0.000-400.000 Hz) – <i>Read Only</i> |
| 40201 | [f02] Preset Frequency (*1000) (0.000-400.000 Hz) – <i>Read Only</i> |
| 40202 | [d00] Current Frequency (*1000) (0.000-400.000 Hz) – <i>Read Only</i> |
| 40203 | Current Rotation Direction (code) (00h:stop, 40h:forward, 80h:reverse) – <i>Read Only</i> |
| 40204 | [d01] Current Rotation Speed (0-65535 RPM) – <i>Read Only</i> |
| 40205 | [d02] Inverter Output Current (*10) (0.0-6553.5 A) – <i>Read Only</i> |
| 40206 | Ratio of Output Current to Rated Current (*10) (0.0-300.0 %) – <i>Read Only</i> |
| 40207 | Inverter Output Torque (-200-+300 %) – <i>Read Only</i> |
| 40208 | P-N Voltage (*10) (0.0-1000.0 V) – <i>Read Only</i> |

| Register | Description |
|-----------------|---|
| 40209 | Input Terminal Information 1 – <i>Read Only</i> bit 0:REV bit 1:CF1 bit 2:CF2 bit 3:CF3 bit 5:JG bit 6:DB bit 7:STN |
| 40210 | Input Terminal Information 2 – <i>Read Only</i> bit 0:SET bit 1:CH1 bit 3:FRS bit 4:EXT bit 5:USP bit 6:CS bit 7:SFT |
| 40211 | Input Terminal Information 3 – <i>Read Only</i> bit 0:AT bit 2:RS bit 3:PR1 bit 4:PR2 bit 5:PR3 bit 6:PR4 bit 7:PR5 |
| 40212 | Input Terminal Information 4 – <i>Read Only</i> bit 0:PR6 bit 1:PR7 bit 2:PR8 bit 3:UP bit 4:DWN |
| 40213 | Output Terminal Information – <i>Read Only</i> bit 0:FA1 bit 1:RUN bit 2:OTQ |
| 40214 | Warning Monitor, 1 st function – <i>Read Only</i> |
| 40215 | Warning Monitor, 2 nd function – <i>Read Only</i> |
| 40216 | Tripping Frequency 1 (*10) (0.0-400.0 Hz) – <i>Read Only</i> |
| 40217 | Tripping Frequency 2 (*10) (0.0-400.0 Hz) – <i>Read Only</i> |
| 40218 | Tripping Frequency 3 (*10) (0.0-400.0 Hz) – <i>Read Only</i> |
| 40219 | [d10] Tripping Current 1 (*10) (0.0-6553.5 A) – <i>Read Only</i> |
| 40220 | Tripping Current 2 (*10) (0.0-6553.5 A) – <i>Read Only</i> |
| 40221 | Tripping Current 3 (*10) (0.0-6553.5 A) – <i>Read Only</i> |
| 40222 | [d10] Tripping Voltage 1 (*10) (0.0-1000.0 V) – <i>Read Only</i> |
| 40223 | Tripping Voltage 2 (*10) (0.0-1000.0 V) – <i>Read Only</i> |
| 40224 | Tripping Voltage 3 (*10) (0.0-1000.0 V) – <i>Read Only</i> |
| 40225 | Tripping Run Time 1 (0-49708 days) – <i>Read Only</i> |
| 40226 | Tripping Run Time 2 (0-49708 days) – <i>Read Only</i> |
| 40227 | Tripping Run Time 3 (0-49708 days) – <i>Read Only</i> |
| 40228 | [d10] Tripping Factor 1 – <i>Read Only</i> |

| Register | Description |
|-----------------|---|
| 40229 | [d11] Tripping Factor 2 – <i>Read Only</i> |
| 40230 | [d11] Tripping Factor 3 – <i>Read Only</i> |
| 40231 | Total Number of Trips (0-255 times) – <i>Read Only</i> |
| 40232 | Current Trip Factor – <i>Read Only</i> |
| 40233 | Service Time (0-4294836225 s) – <i>Read Only</i> |
| 40234 | Country Code (code) (0:Japan, 1:Europe, 2:USA) – <i>Read Only</i> |
| 40235 | Inverter Model Code (code) (6:055, 7:075, 8:110, 9:150, 11:220, 12:300, 13:370, 14:450, 15:550, 16:750, 17:900, 18:1100, 19:1320, 20:1600, 21:2200) – <i>Read Only</i> |
| 40236 | Voltage Class Code (code) (0:200 V, 1:400 V) – <i>Read Only</i> |
| 40237 | Scaled Frequency (*10000) – <i>Read Only</i> |
| 40238 | Input Voltage (*10) (V) – <i>Read Only</i> |
| 40239 | Instantaneous Power (*100) (kW) – <i>Read Only</i> |
| 40240 | kW Hours (*10) (kWH) – <i>Read Only</i> |
| 40241 | Ratio of Power to Rated Power (*10) (%) – <i>Read Only</i> |
| 40242 | Terminal Status – <i>Read Only</i> bit 0:Input Terminal 1 bit 1:Input Terminal 2 bit 2:Input Terminal 3 bit 3:Input Terminal 4 bit 4:Input Terminal 5 bit 5:Input Terminal 6 bit 6:Input Terminal 7 bit 7:Input Terminal 8 bit 8:FW Terminal |

CR100 Series Inverter

| Register | Description |
|----------|---|
| 40001 | Run Command (code) (0:stop, 1: fwd, 2: rev) – <i>Write Only</i> |
| 40002 | Inverter Capacity (code) (0:0.2 kW, 1:0.4 kW, 2:0.55/0.75 kW, 3:1.1/1.5 kW, 4:2.2 kW, 5:3.0/3.7/4.0 kW) |
| 40003 | [a43] Boost Frequency (*10) (0.0-50.0 %) |
| 40004 | [b03] Waiting Time at Retry Set (*10) (0.3-100.0 s) |
| 40005 | [a41] Boost Method (code) (0:manual, 1:automatic) |
| 40006 | [a42] Torque Boost Adjustment (00-99) |
| 40007 | [b83] Carrier Frequency (*10) (0.5-16.0 kHz) |
| 40008 | [a82] Motor Input Voltage Set (180-250) |
| 40009 | [a44] Torque Characteristics (code) (0:VC, 1:VP) |
| 40010 | [a45] V-gain Adjustment (50-100 %) |
| 40011 | [b01] Mode of Retry (code) (0:ALM, 1:ZST, 2:RST, 3:FTP) |
| 40012 | [b22] Overload Restriction Level (20-200 %) |
| 40013 | [b02] Allowed IPF Time (*10) (0.3-25.0 s) |
| 40014 | [a81] AVR Function Selection (code) (0:ON, 1:OFF, 2:DOFF) |
| 40015 | [b21] Overload Restriction Operation Mode (code) (0:ON, 1:OFF, 2:CRT) |
| 40016 | [b32] No-load Motor Current Setting (0-100 %) |
| 40017 | [b23] Overload Restriction Constant (*10) (0.1-30.0 s/Hz) |
| 40018 | [a21] Multistage Speed 1 (*100) (0.00-360.00 Hz) |
| 40019 | [a22] Multistage Speed 2 (*100) (0.00-360.00 Hz) |
| 40020 | [a23] Multistage Speed 3 (*100) (0.00-360.00 Hz) |
| 40021 | [a24] Multistage Speed 4 (*100) (0.00-360.00 Hz) |
| 40022 | [a25] Multistage Speed 5 (*100) (0.00-360.00 Hz) |
| 40023 | [a26] Multistage Speed 6 (*100) (0.00-360.00 Hz) |
| 40024 | [a27] Multistage Speed 7 (*100) (0.00-360.00 Hz) |
| 40025 | [a28] Multistage Speed 8 (*100) (0.00-360.00 Hz) |
| 40026 | [a29] Multistage Speed 9 (*100) (0.00-360.00 Hz) |
| 40027 | [a30] Multistage Speed 10 (*100) (0.00-360.00 Hz) |
| 40028 | [a31] Multistage Speed 11 (*100) (0.00-360.00 Hz) |
| 40029 | [a32] Multistage Speed 12 (*100) (0.00-360.00 Hz) |
| 40030 | [a33] Multistage Speed 13 (*100) (0.00-360.00 Hz) |
| 40031 | [a34] Multistage Speed 14 (*100) (0.00-360.00 Hz) |
| 40032 | [a35] Multistage Speed 15 (*100) (0.00-360.00 Hz) |
| 40033 | [a73] PID I Gain (*10) (0.0-150.0 s) |
| 40034 | [a74] PID D Gain (*10) (0.0-100.0) |
| 40035 | [a38] Jogging Frequency (*100) (0.00-9.99 Hz) |
| 40036 | [b86] Frequency Converting Coefficient (*10) (0.0-99.9) |
| 40037 | [f02] Acceleration Time 1 (*10) (0.0-3000.0 s) |
| 40038 | [f03] Deceleration Time 1 (*10) (0.0-3000.0 s) |
| 40039 | [a92] Acceleration Time 2 (*10) (0.0-3000.0 s) |
| 40040 | [a93] Deceleration Time 2 (*10) (0.0-3000.0 s) |
| 40041 | [a95] Acceleration Change Frequency (*100) (0.00-360.00 Hz) |

| Register | Description |
|----------|--|
| 40042 | [a96] Deceleration Change Frequency (*100) (0.00-360.00 Hz) |
| 40043 | [f01,a20] Output Frequency Setting (*100) (0.00-360.00 Hz) |
| 40044 | [a61] Frequency Upper Limiter (*100) (0.00-360.00 Hz) |
| 40045 | [a62] Frequency Lower Limiter (*100) (0.00-360.00 Hz) |
| 40046 | [a52] DC Braking Frequency (*100) (0.00-10.00 Hz) |
| 40047 | [a55] DC Braking Time (*10) (0.0-60.0 s) |
| 40048 | [a63] Jump Frequency 1 (*100) (0.00-360.00 Hz) |
| 40049 | [a65] Jump Frequency 2 (*100) (0.00-360.00 Hz) |
| 40050 | [a67] Jump Frequency 3 (*100) (0.00-360.00 Hz) |
| 40051 | [c42] Arrival Frequency Rate Acceleration (*100) (0.00-360.00 Hz) |
| 40052 | [c43] Arrival Frequency Rate Deceleration (*100) (0.00-360.00 Hz) |
| 40053 | [c44] Level of Deviation Signal (*100) (0.00-10.00 %) |
| 40054 | [a11] External Frequency Start (*100) (0.00-360.00 Hz) |
| 40055 | [a12] External Frequency End (*100) (0.00-360.00 Hz) |
| 40056 | [b12] Level of E-Thermal Setting (*100) (0.00-655.35 A) |
| 40057 | [c41] Level of Overload Signal Setting (*100) (0.00-655.35 A) |
| 40058 | [a75] Scale Conversion of PID Control (*100) (0.01-99.99) |
| 40059 | [a72] PID P Gain (*10) (0.2-5.0) |
| 40060 | [b88] Selection of Operation at FRS Signal Canc. (code) (0:ZST, 1:FST) |
| 40061 | Software Switch 1 bit 0:[a41] Torque Boost Method (0:Manual, 1:Automatic) bit 3:[b84] Data Init or Trip History Clear (0:TRIP, 1:DATA) bits 4-5:[b85] Country Code (00:Japan, 01:Europe, 10:USA, 11:Reserved) |
| 40062 | [f04] Running Direction (code) (0:fwd, 1:rev) |
| 40063 | Delay Timer Selection at FARV Signal On (0:OFF, 1:ON) |
| 40064 | [a64] Jump Frequency Width 1 (*10) (0.0-10.0 Hz) |
| 40065 | [a66] Jump Frequency Width 2 (*10) (0.0-10.0 Hz) |
| 40066 | [a68] Jump Frequency Width 3 (*10) (0.0-10.0 Hz) |
| 40067 | Software Switch 2 bit 0:[a15] External Frequency Pattern Setting (0:EXS, 1:0Hz) bit 1:[a51] Selection of DC Braking (1:ON) bit 2:[a71] Selection of PID Control (1:ON) bit 3:[a76] Feedback Destination (0:CUR, 1:VOL) bit 4:[a94] Selection of Method to use Acc2/Dec2 (0:TM, 1:FRE) bit 5:do not change from 1 bit 6:[b87] Stop Key Enabled (0:ON, 1:OFF) |
| 40068 | Software Switch 3 bit 0:[c33] Output Terminal AL (0:NO, 1:NC) bits 1-2:[c31-c32] Output Terminals 11-12 (0:NO, 1:NC) bits 3-7:[c11-c15] Input Terminals 1-5 (0:NO, 1:NC) |
| 40069 | [a97] Acceleration Pattern (code) (0:Linear, 1:S-curve) |
| 40070 | [a98] Deceleration Pattern (code) (0:Linear, 1:S-curve) |
| 40071 | [b81] Analog Meter Adjustment (0-255) |
| 40072 | [a01] Frequency Commanding (code) (0:VR, 1:TRM, 2:OPE) |

| Register | Description |
|----------|---|
| 40073 | [a02] Operation Commanding (code) (1:TRM, 2:OPE) |
| 40074 | [b13] Selection of E-Thermal Characteristics (code) (0:SUB, 1:CRT) |
| 40075 | [a53] DC Braking Wait Time (*10) (0.0-5.0 s) |
| 40076 | [a54] DC Braking Force (0-100) |
| 40077 | [a13] External Frequency Start (0-100 %) |
| 40078 | [a14] External Frequency End (0-100 %) |
| 40079 | [a16] Time Constant of Analog Input (1-8) |
| 40080 | [c91] Selection of Debug Mode (code) (0:OFF, 1:ON) |
| 40081 | [c01] Function of Input Terminal 1 (code) (0:FW, 1:RV, 2:CF1, 3:CF2, 4:CF3, 5:CF4, 6:JG, 7:2CH, 8:FRS, 9:EXT, 10:USP, 11:SFT, 12:AT, 13:RS) |
| 40082 | [c02] Function of Input Terminal 2 (“) |
| 40083 | [c03] Function of Input Terminal 3 (“) |
| 40084 | [c04] Function of Input Terminal 4 (“) |
| 40085 | [c05] Function of Input Terminal 5 (“) |
| 40086 | [c21] Function of Output Terminal 1 (code) (0:RUN, 1:FA1, 2:FA2, 3:OL, 4:OD, 5:AL) |
| 40087 | [c22] Function of Output Terminal 2 (“) |
| 40088 | [c23] Selection of FM Output (code) (0:A-F, 1:A, 2:D-F) |
| 40089 | [b31] Software Lock (code) (0-3:MD0-3) |
| 40090 | [a39] Stop Mode of Jog Setting (code) (0:FRS, 1:DECL, 2:DB) |
| 40091 | [b89] Selection of panel display (0-6:d01-d07) |
| 40092 | Adjustment Coefficient of Analog Voltage Input (0-255) |
| 40093 | Adjustment Coefficient of Analog Current Input (0-255) |
| 40094 | Voltage Class Code (code) (0:100 V, 1:200 V, 2:400 V) |
| 40095 | [a03] Base Frequency (*100) (50.00-360.00 Hz) |
| 40096 | [a04] Maximum Frequency (*100) (50.00-360.00 Hz) |
| 40097 | [b82] Start Frequency (*100) (0.50-9.90 Hz) |
| 40098 | Trip History Pointer (code) (see NOTE 1) – <i>Read Only</i> |
| 40099 | Trip Counter (0-255) – <i>Read Only</i> |
| 40100 | Trip 1 Accumulated Time (0-fffffh) (2 ¹⁶ ms/digit) – <i>Read Only</i> |
| 40101 | Trip 1 Cause (code) (see NOTE 2) – <i>Read Only</i> |
| 40102 | Trip 1 Frequency (*100) (0.00-360.00 Hz) – <i>Read Only</i> |
| 40103 | Trip 1 Current (*100) (0.00-655.35 A) – <i>Read Only</i> |
| 40104 | Trip 1 Voltage (0-5000) (0.1V/digit @200V, 0.2V/digit @400V) – <i>Read Only</i> |
| 40105 | Trip 2 Accumulated Time (0-fffffh) (2 ¹⁶ ms/digit) – <i>Read Only</i> |
| 40106 | Trip 2 Cause (code) (see NOTE 2) – <i>Read Only</i> |
| 40107 | Trip 2 Frequency (*100) (0.00-360.00 Hz) – <i>Read Only</i> |
| 40108 | Trip 2 Current (*100) (0.00-655.35 A) – <i>Read Only</i> |
| 40109 | Trip 2 Voltage (0-5000) (0.1V/digit @200V, 0.2V/digit @400V) – <i>Read Only</i> |
| 40110 | Trip 3 Accumulated Time (0-fffffh) (2 ¹⁶ ms/digit) – <i>Read Only</i> |
| 40111 | Trip 3 Cause (code) (see NOTE 2) – <i>Read Only</i> |
| 40112 | Trip 3 Frequency (*100) (0.00-360.00 Hz) – <i>Read Only</i> |
| 40113 | Trip 3 Current (*100) (0.00-655.35 A) – <i>Read Only</i> |
| 40114 | Trip 3 Voltage (0-5000) (0.1V/digit @200V, 0.2V/digit @400V) – <i>Read Only</i> |

| Register | Description |
|-----------------|--|
| 40115 | Status – <i>Read Only</i> bit 0:Stopped (1:Stopped) bit 1:Accel/Decel (0:Accel, 1:Decel) bit 2:Running (1:Running) bit 4:Fwd/Rev (0:fwd, 1:rev) bits 5-6:State (00:Stopped, 01:Accel, 10:Decel, 11:Const Speed) |
| 40116 | Status1 (0:Stopped, 1-8:Running, 9-10:Tripping) – <i>Read Only</i> |
| 40117 | [f01] Output Frequency Setting – VM (*100) (0.00-360.00 Hz) – <i>Read Only</i> |
| 40118 | [f01] Output Frequency Setting – TRM (*100) (0.00-360.00 Hz) – <i>Read Only</i> |
| 40119 | [f01] Output Frequency Setting – Current Source (*100) (0.00-360.00 Hz) – <i>Read Only</i> |
| 40120 | [d01] Output Frequency Monitor (*100) (0.00-360.00 Hz) – <i>Read Only</i> |
| 40121 | [d02] Output Current Monitor (*100) (0.00-655.35 A) – <i>Read Only</i> |
| 40122 | Ratio of Output Current to Rated Current (*10) (0.0-200.0 %) – <i>Read Only</i> |
| 40123 | [d03] Rotation Direction Monitor (code) (0:stop, 1:fwd, 2:rev) – <i>Read Only</i> |
| 40124 | [d04] Feedback PID Control Monitor (*100) (0.00-9999.00) – <i>Read Only</i> |
| 40125 | [d05] Intelligent Input Terminal Monitor – <i>Read Only</i> bit 0:Intelligent Input Terminal 1 Status bit 1:Intelligent Input Terminal 2 Status bit 2:Intelligent Input Terminal 3 Status bit 3:Intelligent Input Terminal 4 Status bit 4:Intelligent Input Terminal 5 Status |
| 40126 | [d06] Intelligent Output Terminal Monitor – <i>Read Only</i> bit 0:Intelligent Output Terminal 11 Status bit 1:Intelligent Output Terminal 12 Status bit 2:Intelligent Output Terminal AL Status |
| 40127 | [d07] Scale Conversion of Frequency [d01] (*100) (0.00-35964.00) – <i>Read Only</i> |
| 40128 | DC Bus Voltage (*10) (V) – <i>Read Only</i> |
| 40129 | AC Voltage (*10) (V) – <i>Read Only</i> |
| 40130 | Instantaneous Power (*100) (kW) – <i>Read Only</i> |
| 40131 | Ratio of Power to Rated Power (*10) (%) – <i>Read Only</i> |
| 40132 | Terminal Status – <i>Read Only</i> bit 0:Intelligent Input Terminal 1 Status bit 1:Intelligent Input Terminal 2 Status bit 2:Intelligent Input Terminal 3 Status bit 3:Intelligent Input Terminal 4 Status bit 4:Intelligent Input Terminal 5 Status bit 5:Intelligent Output Terminal 11 Status bit 6:Intelligent Output Terminal 12 Status bit 7:Intelligent Output Terminal AL Status |

NOTE 1: Trip History Pointer

| Trip History Pointer Data | 4 | 3 | 2 | 1 | 0 |
|----------------------------------|----------|----------|----------|----------|----------|
| Trip History Area 1 | - | - | 1 | 2 | 3 |
| Trip History Area 2 | - | 1 | 2 | 3 | 1 |
| Trip History Area 3 | 1 | 2 | 3 | 1 | 2 |

where: 1=latest trip, 2=2nd trip, 3=3rd trip

NOTE 2: Trip Code Data

Cause of Trip: bit $\underbrace{7\ 6\ 5}_{\text{Status Code}}\ \underbrace{4\ 3\ 2\ 1\ 0}_{\text{Trip Code}}$

| Status Code | Condition |
|--------------------|-------------------|
| b'00 | at stop |
| b'01 | at acceleration |
| b'10 | at deceleration |
| b'11 | at constant speed |

| Trip Code | Cause of Trip | Trip Code | Cause of Trip | Trip Code | Cause of Trip | Trip Code | Cause of Trip |
|------------------|----------------------|------------------|----------------------|------------------|----------------------|------------------|----------------------|
| b'000000 | Over Current | b'010000 | --- | b'100000 | Over Load | b'110000 | CPU Error |
| b'000001 | Over Current | b'010001 | --- | b'100001 | USP Error | b'110001 | CPU Error |
| b'000010 | Over Current | b'010010 | --- | b'100010 | PTC Error | b'110010 | CPU Error |
| b'000011 | Over Voltage | b'010011 | --- | b'100011 | --- | b'110011 | --- |
| b'000100 | Under Voltage | b'010100 | --- | b'100100 | --- | b'110100 | CPU Error |
| b'000101 | Over Load | b'010101 | --- | b'100101 | External Trip | b'110101 | --- |
| b'000110 | EEPROM Error | b'010110 | --- | b'100110 | --- | b'110110 | --- |
| b'000111 | --- | b'010111 | --- | b'100111 | --- | b'110111 | --- |
| b'001000 | CPU Error | b'011000 | --- | b'101000 | CPU Error | b'111000 | --- |
| b'001001 | --- | b'011001 | --- | b'101001 | CPU Error | b'111001 | EEPROM Error |
| b'001010 | Thermal Error | b'011010 | --- | b'101010 | CPU Error | b'111010 | Over Current |
| b'001011 | --- | b'011011 | --- | b'101011 | CPU Error | b'111011 | Over Current |
| b'001100 | --- | b'011100 | --- | b'101100 | CPU Error | b'111100 | Over Current |
| b'001101 | Ground Fault | b'011101 | --- | b'101101 | CPU Error | b'111101 | Over Current |
| b'001110 | CPU Error | b'011110 | --- | b'101110 | CPU Error | b'111110 | Over Voltage |
| b'001111 | Over Supply Voltage | b'011111 | Under Voltage | b'101111 | CPU Error | b'111111 | Under Voltage |